

Patent Claims

1. A heating device for motor vehicles with an internal combustion engine and with a coolant circuit,
5 the heating device (1) consisting of a heat generation chamber (2) with a cooling jacket (6) around which the coolant flows and with a rotor (13) rotating in the heat generation chamber (2) and fastened on a drive shaft (9), and the cooling jacket (6) being part of a
10 cooling chamber (3) with a coolant inlet connection piece (4) and with a coolant outlet connection piece (5), **characterized** in that a pump wheel (17) driven by the drive shaft (9) is arranged in the cooling chamber (3) for circulating the coolant.

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2. The device as claimed in claim 1, **characterized** in that the cooling jacket (6) has a central protuberance (15) which is arranged coaxially to the drive shaft (9) and outside which the pump wheel (17) is arranged and
20 inside which a shaft stub (9c) of the drive shaft (9) is arranged.

3. The device as claimed in claim 1 or 2, **characterized** in that the pump wheel (17) can be driven
25 magnetically by the shaft stub (9c).

4. The device as claimed in claim 3, **characterized** in that permanent magnets (16) are fastened on the circumference of the shaft stub (9c).
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5. The device as claimed in claim 3 or 4, **characterized** in that the pump wheel (17) has a hub (17a) which is mounted rotatably on the protuberance (15, 15a) and in which permanent magnets (18)
35 distributed over the circumference are fastened.

6. The device as claimed in claim 3 or 4, **characterized** in that the pump wheel (17) consists of a

magnetizable plastic.

7. The device as claimed in one of claims 1 to 6,
characterized in that the pump wheel (17, 17a, 17b) is
5 designed as an axial/radial wheel and the coolant inlet
connection piece (4) is arranged coaxially to the drive
shaft (9).

8. The device as claimed in one of claims 2 to 7,
10 **characterized** in that the protuberance (15, 15a)
consists of a nonmagnetizable material.

9. The device as claimed in one of claims 1 to 8,
characterized in that the cooling chamber (3) is formed
15 from the cooling jacket (6) and from a cover (19) and
is designed as a heat exchanger.

10. The device as claimed in claim 9, **characterized** in
that the cooling jacket (6) and/or the cover (19) have
20 cooling ribs (20) which form cooling ducts (21) for the
coolant.

11. The device as claimed in claim 10, **characterized**
in that the cooling ducts (21) run radially outward
25 approximately spirally from the pump wheel (17).

12. The device as claimed in claim 11, **characterized**
in that the coolant outlet connection piece (5) is
arranged on the cooling chamber radially on the
30 outside.

13. The device as claimed in one of the preceding
claims, **characterized** in that the heat generation
chamber (2) is filled with a viscous medium, and in
35 that the rotor (13) together with the cooling jacket
(6) forms at least one operating gap (14) in which the
heat is generated by fluid friction.